

# CERTIFICATE

## Welding of railway vehicles and components according to EN 15085-2

This is to certify that **Przedsiębiorstwo Produkcyjno Usługowo Handlowe Borimex Zygmunt Krupa Borowa 110 A**  
**39-305 Borowa**  
**POLAND**

is qualified to perform welding work within the range of certification of:

**Certification level CL1 according to EN 15085-2**

**Field of application:** • New build of components and parts for railway vehicles CL 1, without design

### Range of certification

Welding process according to DIN EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
135	1.3	t = 10 - 24 mm	FW
	1.3	t = 10 - 40 mm	BW
	11	t = 15 - 36 mm	FW
	11	t = 15 - 60 mm	BW
141	8.1	t = 1 - 9.6 mm	FW
	1.2	t = 1.4 - 10 mm	FW
	3.2	t = 4 - 9.6 mm	FW

**Responsible welding coordinator:** Grzegorz Rekas (IWE) born: 10.12.1986

**Deputy with equal rights:** Mariusz Kocielinski (IWE) [external] born: 22.07.1980

**Deputy:** -

**Comments:** see reverse

**Certificate no.:** TÜVNORD/15085/CL1/246/OA1/15

**File reference:** 8112744607 TN4079

**Valid:** from 26.10.2015 to 25.10.2018

**Issued on:** 26.10.2015

**Auditor:** NOWAK  
 General regulations (see reverse)



  
 Hoffmann  
 deputy head of certification body

Certificate no.: TÜVNORD/15085/CL1/246/0A1/15

**Comments:**

Following welding supervisors are authorized to examine welder / operator according to relevant standards within the scope of this certificate:  
Mr. Grzegorz Rekas (level A)

**General regulations**

according to EN 15085-2

**Revocation of the Certificate**

The national safety authority or the manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. The manufacturer certification body shall notify the national safety authority.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least **two months** before the end of the period of validity of the current certificate.

**Distribution list:**

1. Applicant (original)
2. Files